

**DESCRIPTION: -**

This is a two component solvent free amine cured phenolic epoxy coating. It is a specially designed tank lining with very good chemical resistance. Can be used as primer, mid coat or finish coat in atmospheric and immersed environments. Suitable for properly prepared carbon steel, galvanized steel, and concrete substrates.

PHYSICAL PROPERTIES: -

Color	Brownish Red
Finish	Semi gloss
% Volume solid	95
Density	1.5kg/1
Wet film thickness	150 to 500um
Dry film thickness	150 to 500um

APPLICATION AREAS: -

Designed as a lining for offshore, onshore and buried tanks and pipes such as chemical storage, waste water, grey water, process water, concrete bund, fire service lines and drilling mud tanks. Refer to Protective Product Resistance List.

PREPARATION:-

To secure lasting adhesion to the subsequent product all surfaces shall be clean, dry and free from any contamination. Remove rust by applying VCOBOND RC-200 (for more details please refer TDS of VCOBOND RC-200)

DIRECTION FOR USE:-

- The product can be applied by brush or roller.
- Mix VCOBOND EPAC-5150 PART A with PART B (Mixing Ratio 2:1)
- Slightly dilute with VCOBOND EPSOLV PM (Recommended dilution for 1.5lit use 200 to 250 ml of VCOBOND EPSOLV PM)
- Stir well & apply by roller or brush.
- After mixing the material should be finished within 15-20 min.
- Use thinner only for cleaning

DRYING TIME @23 C

Touch dry – 4 h
Walk on dry – 12 h
Dry to over coat – 12 h
Cured for service – 3 days

CLEAN UP:-

Remove as much product from application equipment as possible before washing with thinner. Do not empty into drains or watercourses

PACKING SIZE:-

VCOBOND EPAC-5150 PART A – 2 lit, 10 lit & 20 lit.
VCOBOND EPAC-5150 PART B – 1 lit, 5 lit & 10 lit.

COVERAGE:-

Covers approximately 2-3 square meter per liter depending up on type of application & porosity of the surface to be treated.

STORAGE & SHELF LIFE:-

6 months if sealed packing and if stored in cool dry place in shaded area.

PRECAUTION: -

Prevent contact of solution with the eyes and mouth. Gloves and rubber gloves must be worn when handling. Liquid splashed on the skin must be rinsed off quickly. If the solution is splashed into the eyes, wash it away with liberal quantity of water and obtain immediate medical attention. Use of mask & safety goggles is must. Clean up any spills, painting tools and equipment with solvent.

LEGAL NOTES:-

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